

Work Order ID 140643

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Item ID: D412-709-023 Accept ***N900040100*** Setup Start ***NS1***
 Revision ID: Stop ***NS2***
 Item Name: Hinge Panel Door Replacement Push-Out Window Clear
 Start Date: 1/12/2016 Start Qty: 4.00 ***4*** Cust Item ID:
 Required Date: 1/29/2016 Req'd Qty: 4.00 ***4*** Customer:
 Reference:

Approvals: Process Plan: MUS Date: 16/01/12 Tooling: _____ Date: _____ Run Start ***NR1***
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
N/A	Rev C								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D412-709-023 CHG001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

Handwritten notes and stamps:

MUS 16-01-13

X4 DAS 27 9-89

JAN 28 2016

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Item ID: D412-709-023

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Hinge Panel Door Replacement Push-Out Window Clear

Start Date: 1/12/2016 Start Qty: 4.00

4

Cust Item ID:

Required Date: 1/29/2016 Req'd Qty: 4.00

4

Customer:

Reference:

Approvals: Process Plan: mfDate: 16-1-12 Tooling:

Date: _____

Run Start ***NR1***

QC: _____

Date: _____ SPC (Y/N): _____

Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130		0.00							
130	Packaging								
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-709-023 LOCATION: FG016								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.01							
Quality Control									

X4.
DAS
27
9-89
JAN 28 2016

MCS JAN 28 2016

MCS JAN 28 2016

Picklist Print

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Parent Item: D412-709-023

D412-709-023

Parent Item Name: Hinge Panel Door Replacement Push-Out Window Clear

Start Date: 1/12/2016

Required Date: 1/29/2016

Start Qty: 4.00

Required Qty: 4.00

Comments: IPP ,A06.12.18New issueec

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status															
D3237-1 *D3237-1* Seal Retainer(\$ Per Ft)		Manufactured	No			110	f	348.6181	6 **	25.26316																		
72. <table><tr><th>Location</th><th>Loc Qty</th><th>Loc Code</th></tr><tr><td>ST420</td><td>348.6180947</td><td></td></tr><tr><td>128283</td><td>90.3936837</td><td></td></tr><tr><td>134740</td><td>258.224411</td><td></td></tr></table> DAS 28 9-89 DAS 6 9-89 25.27														Location	Loc Qty	Loc Code	ST420	348.6180947		128283	90.3936837		134740	258.224411				
Location	Loc Qty	Loc Code																										
ST420	348.6180947																											
128283	90.3936837																											
134740	258.224411																											
CUT (1) 72.00" D3237-3 *D3237-3* Seal Filler(Price Per Ft)		Manufactured	No			110	f	259.5708	6 **	25.26316																		
5m 4x72" <table><tr><th>Location</th><th>Loc Qty</th><th>Loc Code</th></tr><tr><td>ST421</td><td>259.57083</td><td></td></tr><tr><td>123981</td><td>0.00001948</td><td></td></tr><tr><td>139234</td><td>9.57081048</td><td></td></tr><tr><td>139688</td><td>250</td><td></td></tr></table> DAS 6 9-89 DAS 28 9-89 25.27														Location	Loc Qty	Loc Code	ST421	259.57083		123981	0.00001948		139234	9.57081048		139688	250	
Location	Loc Qty	Loc Code																										
ST421	259.57083																											
123981	0.00001948																											
139234	9.57081048																											
139688	250																											
CUT (1) 72.00" D3543-1 *D3543-1* Hinge Panel Door Push-Out Window		Manufactured	No			110	Each	4.0000	0 **	4																		
DAS 27 9-89 X4 <table><tr><th>Location</th><th>Loc Qty</th><th>Loc Code</th></tr><tr><td>ST440</td><td>4</td><td></td></tr><tr><td>120245</td><td>4</td><td></td></tr></table> DAS 28 9-89 DAS 6 9-89 4 JAN 13 20														Location	Loc Qty	Loc Code	ST440	4		120245	4							
Location	Loc Qty	Loc Code																										
ST440	4																											
120245	4																											

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Parent Item: D412-709-023

D412-709-023

Parent Item Name: Hinge Panel Door Replacement Push-Out Window Clear

Start Date: 1/12/2016

Required Date: 1/29/2016

Start Qty: 4.00

Required Qty: 4.00

D3561-1

Manufactured No

110

Each

10.0000

1 4

**

DAS
6
9-89

D3561-1

Seal Insert Tool

DAS
27
9-89 X4

Location

Loc Qty

Loc Code

ST042

2

139043

2

ST051A

8

139624

8

2
2

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JMS

5.0 PARTS LIST

Qty -011	Qty -013	Qty -015	Qty -017	Qty -019	Qty -021	Qty -023	Part Number	Description
X							D412-709-011	ESCAPE PANEL MODIFICATION KIT
1	X						D412-709-013	ESCAPE PANEL PUSH OUT WINDOW KIT
		X					D412-709-015	HINGE PANEL DOOR MODIFICATION KIT
		1	X				D412-709-017	HINGE PANEL DOOR REPLACEMENT WINDOW KIT
				X			D412-709-019	CARGO DOOR PUSH OUT WINDOW KIT
					X		D412-709-021	HINGE PANEL DOOR PUSH OUT WINDOW MODIFICATION KIT
					1	X	D412-709-023	HINGE PANEL DOOR REPLACEMENT PUSH OUT WINDOW KIT
			1				D2126-0720	LOCKING SEAL
1							D3118-3	SIGN ASSEMBLY
				1			D3136-041	WINDOW ASSEMBLY
	1						D3136-043	WINDOW ASSEMBLY
1							D3224-1	FRAME
			1				D3236-1	WINDOW
						1	D3237-1-0720	SEAL RETAINER
	1			1			D3237-1-0980	SEAL RETAINER
						1	D3237-3-0720	SEAL FILLER
	1			1			D3237-3-0980	SEAL FILLER
2							D3239-1	COVER
		1					D3240-1	FRAME
						1	D3543-1	HINGE PANEL DOOR PUSH OUT WINDOW
					1		D3543-3	HINGE PANEL DOOR PUSH OUT WINDOW FRAME
	1			1		1	D3561-1	WINDOW SEAL TOOL
3							AN6-20A	BOLT
2							AN960JD10L	WASHER
5							AN960JD616	WASHER
5							AN960JD616L	WASHER
2							MS21042L3	NUT
3							MS21042L6	NUT
2							MS35207-262	SCREW

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Revision: C

Date: 06.11.27